

Edition 1.0 2016-02

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

#### **Explosive atmospheres –**

Part 36: Non-electrical equipment for explosive atmospheres – Basic method and requirements

#### Atmosphères explosives -

Partie 36: Appareils non électriques destinés à être utilisés en atmosphères explosives – Méthodologie et exigences





### THIS PUBLICATION IS COPYRIGHT PROTECTED Copyright © 2016 ISO, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

Droits de reproduction réservés. Sauf indication contraire, aucune partie de cette publication ne peut être reproduite ni utilisée sous quelque forme que ce soit et par aucun procédé, électronique ou mécanique, y compris la photocopie, l'affichage sur l'internet ou sur un Intranet, sans autorisation écrite préalable. Les demandes d'autorisation peuvent être adressées à l'ISO à l'adresse ci-après ou au comité membre de l'ISO dans le pays du demandeur.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

#### About the IEC

The International Electrotechnical Commission (IEC) is the leading global organization that prepares and publishes International Standards for all electrical, electronic and related technologies.

#### **About IEC publications**

The technical content of IEC publications is kept under constant review by the IEC. Please make sure that you have the latest edition, a corrigenda or an amendment might have been published.

#### IEC Catalogue - webstore.iec.ch/catalogue

The stand-alone application for consulting the entire bibliographical information on IEC International Standards, Technical Specifications, Technical Reports and other documents. Available for PC, Mac OS, Android Tablets and iPad

#### IEC publications search - www.iec.ch/searchpub

The advanced search enables to find IEC publications by a variety of criteria (reference number, text, technical committee,...). It also gives information on projects, replaced and withdrawn publications.

#### IEC Just Published - webstore.iec.ch/justpublished

Stay up to date on all new IEC publications. Just Published details all new publications released. Available online and also once a month by email.

#### Electropedia - www.electropedia.org

The world's leading online dictionary of electronic and electrical terms containing 20 000 terms and definitions in English and French, with equivalent terms in 15 additional languages. Also known as the International Electrotechnical Vocabulary (IEV) online.

#### IEC Glossary - std.iec.ch/glossary

65 000 electrotechnical terminology entries in English and French extracted from the Terms and Definitions clause of IEC publications issued since 2002. Some entries have been collected from earlier publications of IEC TC 37, 77, 86 and CISPR.

#### IEC Customer Service Centre - webstore.iec.ch/csc

If you wish to give us your feedback on this publication or need further assistance, please contact the Customer Service Centre: csc@iec.ch.

#### A propos de l'IEC

La Commission Electrotechnique Internationale (IEC) est la première organisation mondiale qui élabore et publie des Normes internationales pour tout ce qui a trait à l'électricité, à l'électronique et aux technologies apparentées.

#### A propos des publications IEC

Le contenu technique des publications IEC est constamment revu. Veuillez vous assurer que vous possédez l'édition la plus récente, un corrigendum ou amendement peut avoir été publié.

#### Catalogue IEC - webstore.iec.ch/catalogue

Application autonome pour consulter tous les renseignements bibliographiques sur les Normes internationales, Spécifications techniques, Rapports techniques et autres documents de l'IEC. Disponible pour PC, Mac OS, tablettes Android et iPad.

#### Recherche de publications IEC - www.iec.ch/searchpub

La recherche avancée permet de trouver des publications IEC en utilisant différents critères (numéro de référence, texte, comité d'études,...). Elle donne aussi des informations sur les projets et les publications remplacées ou retirées.

#### IEC Just Published - webstore.iec.ch/justpublished

Restez informé sur les nouvelles publications IEC. Just Published détaille les nouvelles publications parues. Disponible en ligne et aussi une fois par mois par email.

#### Electropedia - www.electropedia.org

Le premier dictionnaire en ligne de termes électroniques et électriques. Il contient 20 000 termes et définitions en anglais et en français, ainsi que les termes équivalents dans 15 langues additionnelles. Egalement appelé Vocabulaire Electrotechnique International (IEV) en ligne.

#### Glossaire IEC - std.iec.ch/glossary

65 000 entrées terminologiques électrotechniques, en anglais et en français, extraites des articles Termes et Définitions des publications IEC parues depuis 2002. Plus certaines entrées antérieures extraites des publications des CE 37, 77, 86 et CISPR de l'IEC.

#### Service Clients - webstore.iec.ch/csc

Si vous désirez nous donner des commentaires sur cette publication ou si vous avez des questions contactez-nous: csc@iec.ch.



Edition 1.0 2016-02

## INTERNATIONAL STANDARD

## NORME INTERNATIONALE

**Explosive atmospheres –** 

Part 36: Non-electrical equipment for explosive atmospheres – Basic method and requirements

Atmosphères explosives -

Partie 36: Appareils non électriques destinés à être utilisés en atmosphères explosives – Méthodologie et exigences

INTERNATIONAL ELECTROTECHNICAL COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 13.230; 29.260.20 ISBN 978-2-8322-3202-6

Warning! Make sure that you obtained this publication from an authorized distributor.
Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

This is a preview. Click here to purchase the full publication.

#### CONTENTS

F	DREWO	RD	6
IN	TRODU	CTION	8
1	Scop	e	9
2	•	native references	
3		s and definitions	
4		and equipment groups	
_	4.1	EPL	
	4.1	Group I	_
	4.2	Group II	
	4.4	Group III	
	4.5	Equipment for specific explosive gas atmospheres	
5		on hazard assessment	
Ū	5.1	General requirements	
	5.2	Procedure of ignition hazard assessment	
	5.2.1	Formal Ignition hazard identification and assessment	
	5.2.2	•	
	5.2.3		
	5.2.4		
	5.2.5		
	5.2.6		
6	Asse	ssment of possible ignition sources and control means	
	6.1	General	
	6.2	Hot surfaces	
	6.2.1	General	
	6.2.2		
	6.2.3	·	
	6.2.4	·	
	6.2.5	Group II equipment	24
	6.2.6	Special cases for Group I and Group II equipment	25
	6.2.7	Group III equipment	26
	6.3	Flames and hot gases (including hot particles)	26
	6.4	Mechanically generated sparks and hot surfaces	26
	6.4.1	General	26
	6.4.2	Assessment of sparks generated by single impacts	26
	6.4.3	Assessment of sparks and hot surfaces generated by friction	28
	6.4.4	External equipment parts containing light metals	29
	6.5	Electrical ignition sources except stray current	
	6.6	Stray electric currents, cathodic corrosion protection	
	6.6.1	Internal sources	
	6.6.2		
	6.7	Static electricity	
	6.7.1	General	
	6.7.2	3 31	30
	6.7.3	Prevention of highly efficient charge generating mechanisms (leading to propagating brush discharges on non-conductive layers and coatings)	30
	6.7.4		
	U.1.T	-quipinont group to	

	6.7.5	Equipment group II	31
	6.7.6	Equipment group III	31
	6.8	Adiabatic compression and shock waves	32
	6.9	Exothermic reactions, including self-ignition of dusts	32
7	Addit	ional considerations	32
	7.1	Dust deposits and other material in the gap of moving parts	32
	7.2	Dust deposits and other material in the flame arresters incorporated in the	
		equipment	
	7.3	Opening times of enclosures	33
	7.4	Non-metallic enclosures and non-metallic parts of the equipment	33
	7.4.1	General	
	7.4.2	Specification of the materials	
	7.4.3	Thermal endurance	
	7.5	Removable parts	
	7.6	Materials used for cementing	
	7.7	Light transmitting parts	
	7.8	Stored energy	
8	Verifi	cation and tests	34
	8.1	General	34
	8.2	Determination of the maximum surface temperature	34
	8.2.1	General	34
	8.2.2	Hot Surface Ignition Test	36
	8.3	Mechanical tests	37
	8.3.1	Test for resistance to impact	
	8.3.2	!	
	8.3.3	Required results	37
	8.4	Additional tests of non-metallic parts of the equipment relevant for explosion protection	37
	8.4.1	Test temperatures	
	8.4.2	Tests for Group I equipment	37
	8.4.3	Tests for Group II and III equipment	38
	8.4.4	Thermal endurance to heat	38
	8.4.5	Thermal endurance to cold	39
	8.4.6	Resistance to chemical substances for Group I equipment	39
	8.4.7	Mechanical resistance tests	39
	8.4.8	Surface resistance test of non-conductive parts of the equipment relevant for explosion prevention and protection	39
	8.4.9	Thermal shock test	
9	Docu	mentation	39
	9.1	Technical documentation	39
	9.2	Conformity with the documentation	
	9.3	Certificate	
	9.4	Responsibility for marking	
10	Instru	ictions	
11		ng	
٠,	11.1	Location	
	11.2	General	
	11.3	Warning markings	
		Marking on very small equipment	42 43

11.5 Examples of marking	43
Annex A (informative) Methodology for confirming the EPL	44
A.1 Methodology for confirming the EPL of Group I	44
A.1.1 EPL Ma	
A.1.2 EPL Mb	44
A.2 Methodology for confirming the EPL of Group II and III	44
A.2.1 EPL Ga and Da	
A.2.2 EPL Gb and Db	44
A.2.3 EPL Gc and Dc	44
Annex B (informative) Explanation of the ignition hazard assessment procedure	45
B.1 Overview	45
B.1.1 General	
B.1.2 Reporting with the help of a table	45
B.2 Assessment Procedure	
B.3 Assessment Steps	46
B.3.1 Identification of Ignition Hazards	46
B.3.2 Determination of measures	
B.3.3 Concluding ignition hazard estimation and categorisation	48
B.3.4 Determination of the EPL	
Annex C (informative) Examples of ignition hazard assessment	49
C.1 General remarks	
C.2 Examples for common cases demonstrating the use of the scheme	
C.3 Example of an ignition hazard assessment for a pump	
C.4 Example of an ignition hazard assessment for an agitator	
Annex D (normative) Charging tests with non-conductive materials	
D.1 General	
D.2 Principle of the test	
D.3 Samples and apparatus	
D.4 Procedure	
D.4.1 Conditioning	
D.4.2 Determination of the most efficient charging method	
Annex E (informative) Consideration of misuse which can reasonably be anticipated	
during ignition hazard assessment procedure	76
E.1 General	76
E.2 Identification and analysis of the ignition hazards	
E.3 First assessment of the ignition hazards	
E.4 Determination of safety measures	
E.5 Final assessment of the ignition hazards	
Annex F (informative) Development of different types of incendive electrostatic	
discharges	78
Annex G (normative) Protection concepts of types of protection "d", "p" and "t"	
acceptable for non-electrical equipment	79
Annex H (informative) Volume dependence of auto-ignition temperature	80
Annex I (informative) Relationship between Equipment protection levels (EPLs) and	
zones	82
Bibliography	83
Figure 1 Polationship between ignition source definitions	20

Figure D.1 – Rubbing with a pure polyamide cloth	74
Figure D.2 – Discharging the charged surface of the test piece with a probe connected to earth via a 0,1 µF capacitor	74
Figure D.3 – Charging by the influence of a DC high voltage power	75
Figure F.1 – Different types of incendive electrostatic discharges	
Figure H.1 – Volume dependence of auto-ignition temperature	
Table 1 – Applicability of specific clauses of IEC 60079-0	10
Table 2 - Classification of maximum surface temperatures for Group II equipment	
Table 3 – Assessment for temperature classification for small surface areas	
Table 4 – Single impact energy limits for EPL Ga	
Table 5 – Single impact energy limits for EPL Gb	
Table 6 – Single impact energy limits for EPL Gc	
Table 7 – Single impact energy limits for EPL Da, Db and Dc	
Table 8 – Permitted maximum projected areas for non-conductive parts of equipment liable to become electrostatically charged	
Table 9 – Thermal endurance test	38
Table 10 - Ambient temperature marking	42
Table 11 - Text of warning markings	42
Table B.1 -Table showing recommended documentation of an example of initial assessment of equipment related ignition sources	46
Table B.2 – Example for reporting of the identification of ignition hazards (step 1) and the first assessment (step 2)	47
Table B.3 – Example for reporting of the determination of protective measures (step 3) and the concluding estimation and categorisation (step 4)	48
Table C.1 – List of examples	49
Table C.2 – Common cases demonstrating the use of the scheme – Electrostatic discharge	50
Table C.3 – Common cases demonstrating the use of the scheme – Hot surface	52
Table C.4 – Common cases demonstrating the use of the scheme – Mechanical spark	54
Table C.5 – Ignition hazard assessment report for a pump	57
Table C.6 – Ignition hazard assessment report for an agitator	61
Table H.1 – AITs of combustibles taken from IEC 60079-20-1 as contained in Figure H.1	80
Table I.1 – Belationship between Equipment protection levels (EPLs) and zones	82

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

\_\_\_\_\_

#### **EXPLOSIVE ATMOSPHERES –**

### Part 36: Non-electrical equipment for explosive atmospheres – Basic method and requirements

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicy Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard ISO 80079-36 has been prepared by IEC sub-committee 31M: Non-electrical equipment and protective systems for explosive atmospheres, of IEC 31: Equipment for explosive atmospheres.

The text of this standard is based on the following documents of the IEC:

FDIS	Report on voting
31M/103/FDIS	31M/109/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table. In ISO, the standard has been approved by 15 P members out of 22 having cast a vote.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

This is a preview. Click here to purchase the full publication.

"A list of all parts in the IEC 60079 series, under the general title *Explosive atmospheres*, as well as the International Standard 80079 series, can be found on the IEC website."

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

#### INTRODUCTION

This part of ISO/IEC 80079 addresses for the first time basic requirements and protection concepts for mechanical explosion protected equipment on an international level. Up to now, with some exceptions, only the design, manufacture, installation and operation of electrical equipment in explosive atmospheres have been addressed in ISO and IEC standards. Examples of non-electrical equipment are: couplings, pumps, gearboxes, brakes, hydraulic and pneumatic motors and any combination of devices to realise a machine, fan, engine, compressor, assemblies, etc.

Although many but not all of such machines use an explosion protected electric motor for motive power the measures needed to reduce the risk of ignition in mechanical equipment as part of the machine may be different to those applied to electrical equipment.

Whereas electrical equipment working within design parameters often contains effective ignition sources such as sparking parts, this is not necessarily true for mechanical equipment which is designed to operate without break-down between predetermined maintenance operations.

Generally there are two mechanical ignition scenarios that need to be considered. These are, ignition resulting from a failure in the machine such as a bearing over-heating or ignition created by the normal functioning of the machine such as a hot brake surface.

Experience has shown that it is essential to perform a comprehensive ignition hazard assessment on the complete mechanical equipment to identify all potential ignition sources and determine if they can become effective ignition sources during the expected lifetime of the mechanical equipment. Once these ignition risks are understood and documented it is then possible to assign protective measures, depending on the required Equipment Protection Level (EPL), to minimise the probability that these ignition sources will become effective.

This standard addresses mechanical equipment and assemblies intended for the generation, transfer, storage, measurement, control and conversion of energy and/or the processing of material and which are capable of causing an explosion through their own potential sources of ignition.

Potential ignition sources are not limited to those created by the equipment but include any ignition sources created by the operation of the equipment; for example hot surfaces when pumping hot fluids or electrostatic charging when handling plastics.

If the only source of ignition of an item comes from the external process such items are not considered to have their own source of ignition, and they are not in the scope of this part of ISO/IEC 80079.

NOTE Examples are items made from plastics (polymers) like plastic pipes and containers that can become charged due to an external process (and not by the operation of the equipment), or items that can become hot due to an external process (like a pipe). These are not considered to be "non-electrical equipment" on their own. If on the other hand such items are incorporated into non-electrical equipment, and could become an ignition source by the intended operation of the equipment, they need to be assessed together with the equipment under consideration (for example a plastic pipe as part of a petrol dispenser could become charged due to the operation of this dispenser).